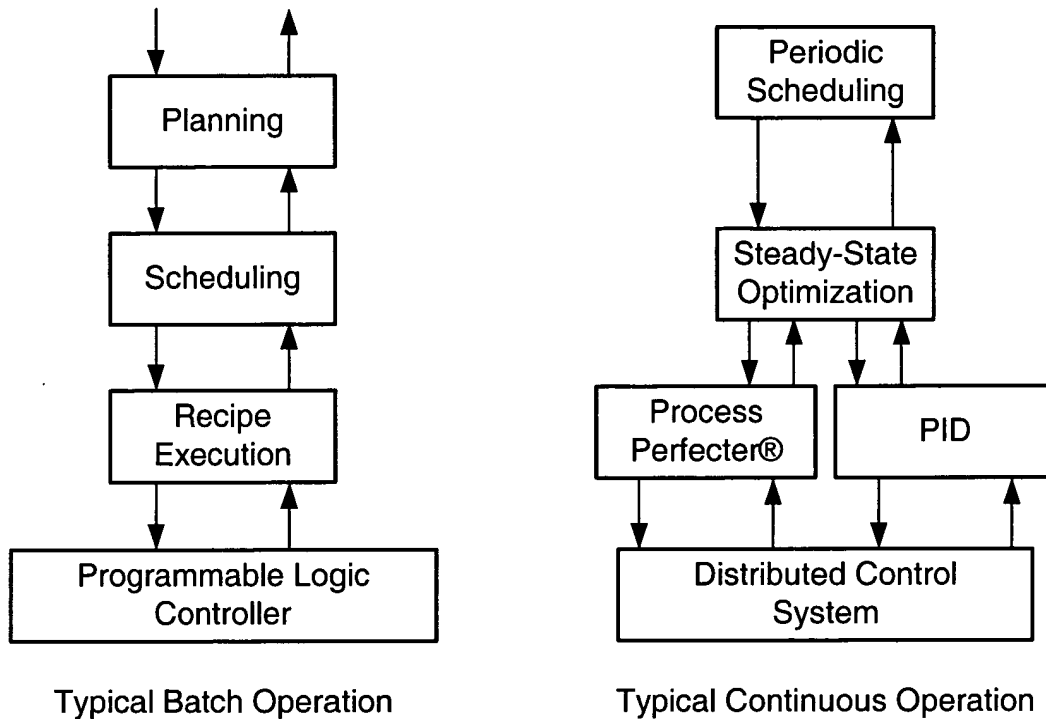


Replacement Sheet

13/29



Examples of traditional
decision-making hierarchies

Figure 13

(Prior Art)



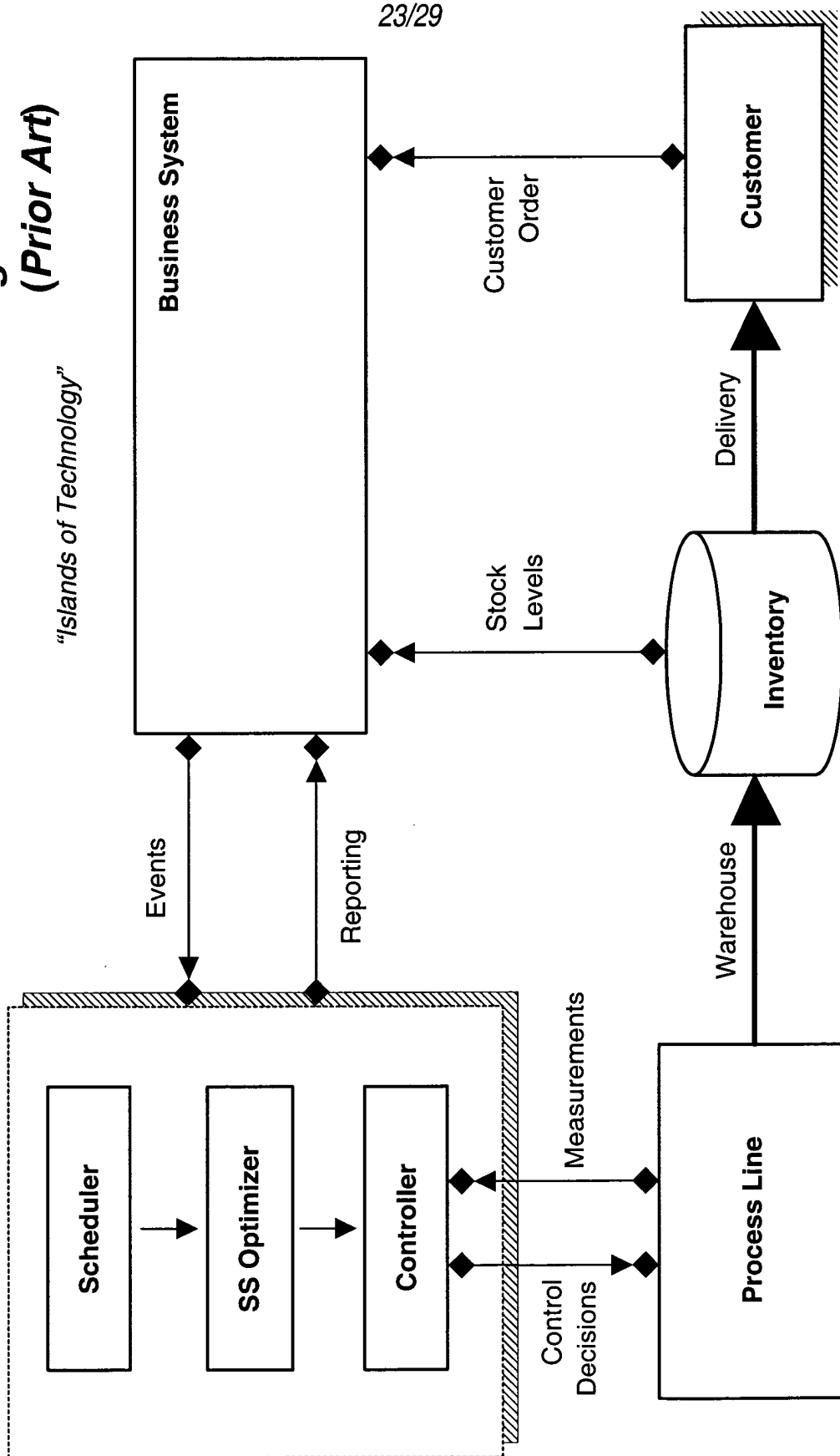
Replacement Sheet

23/29

Traditional Approach

Figure 23
(Prior Art)

"Islands of Technology"



Replacement Sheet



25/29

Traditional Production Scheduling

Production Wheel Strategy

Continuous operation with small grade transitions

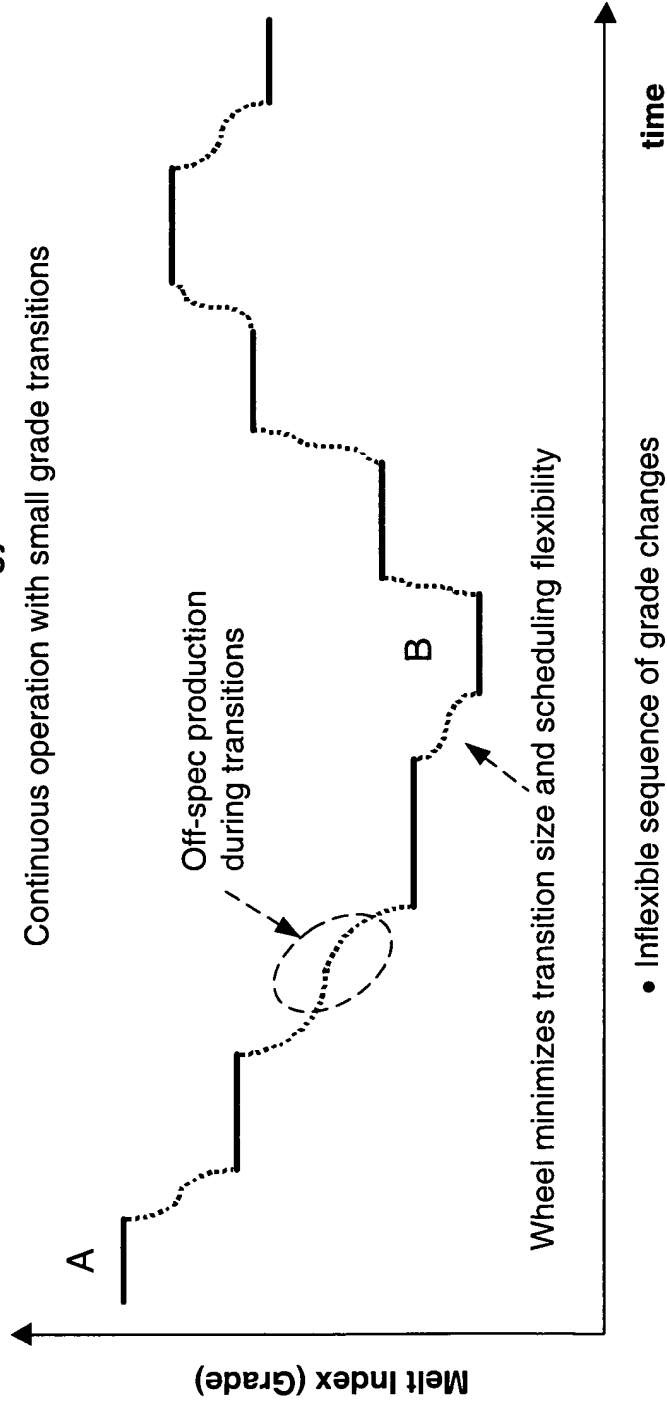


Figure 25

(Prior Art)